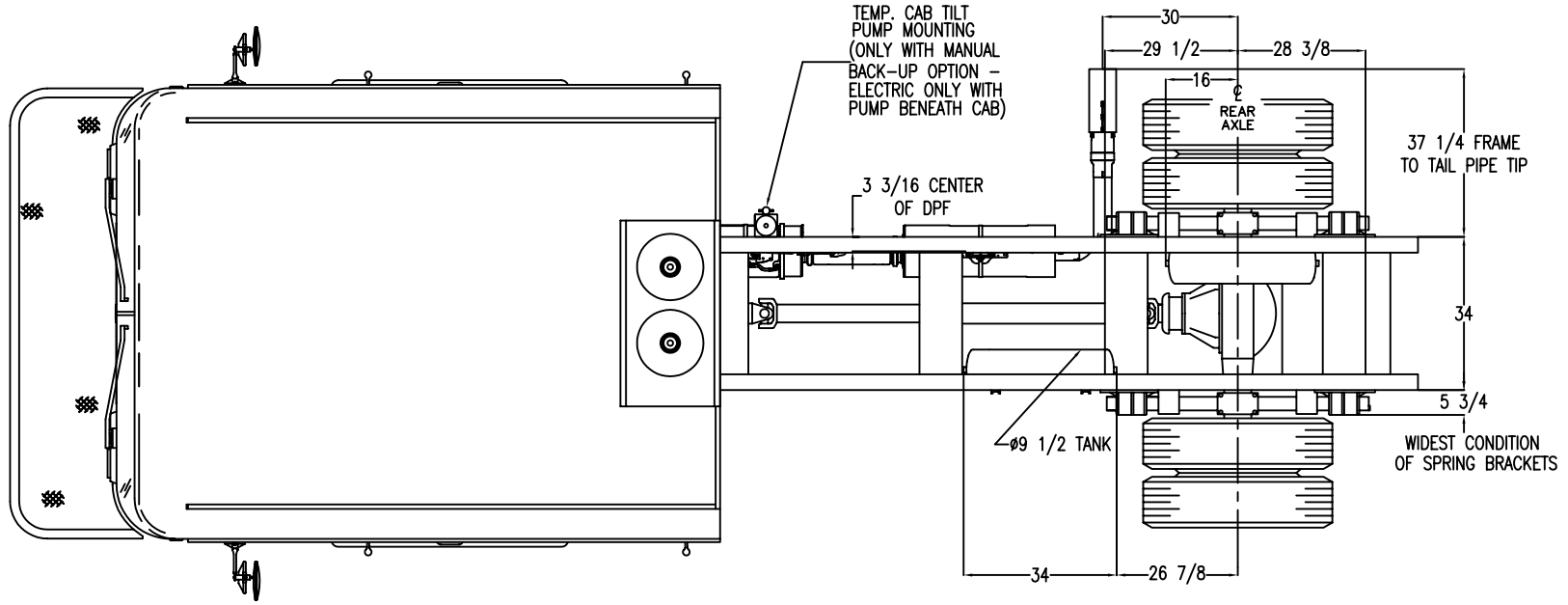
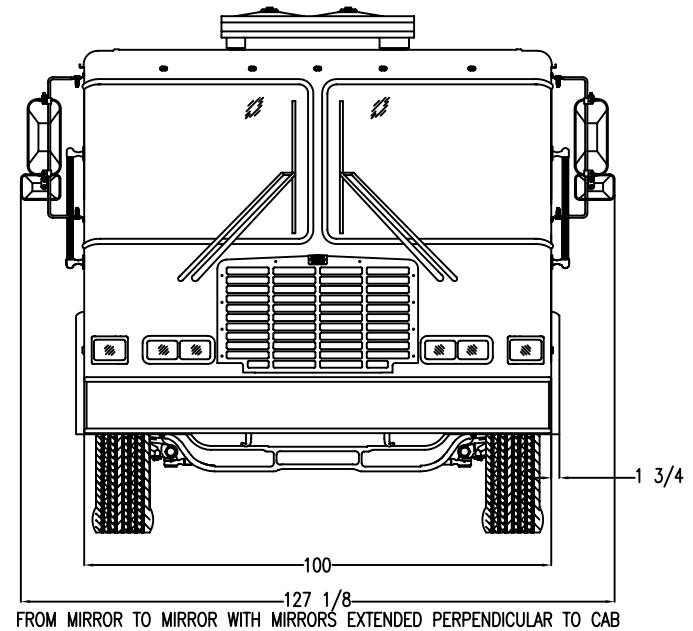
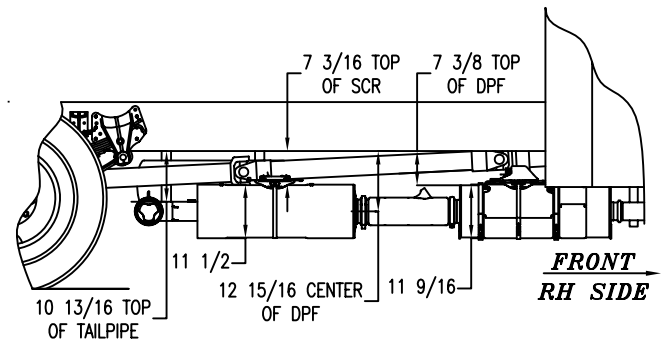
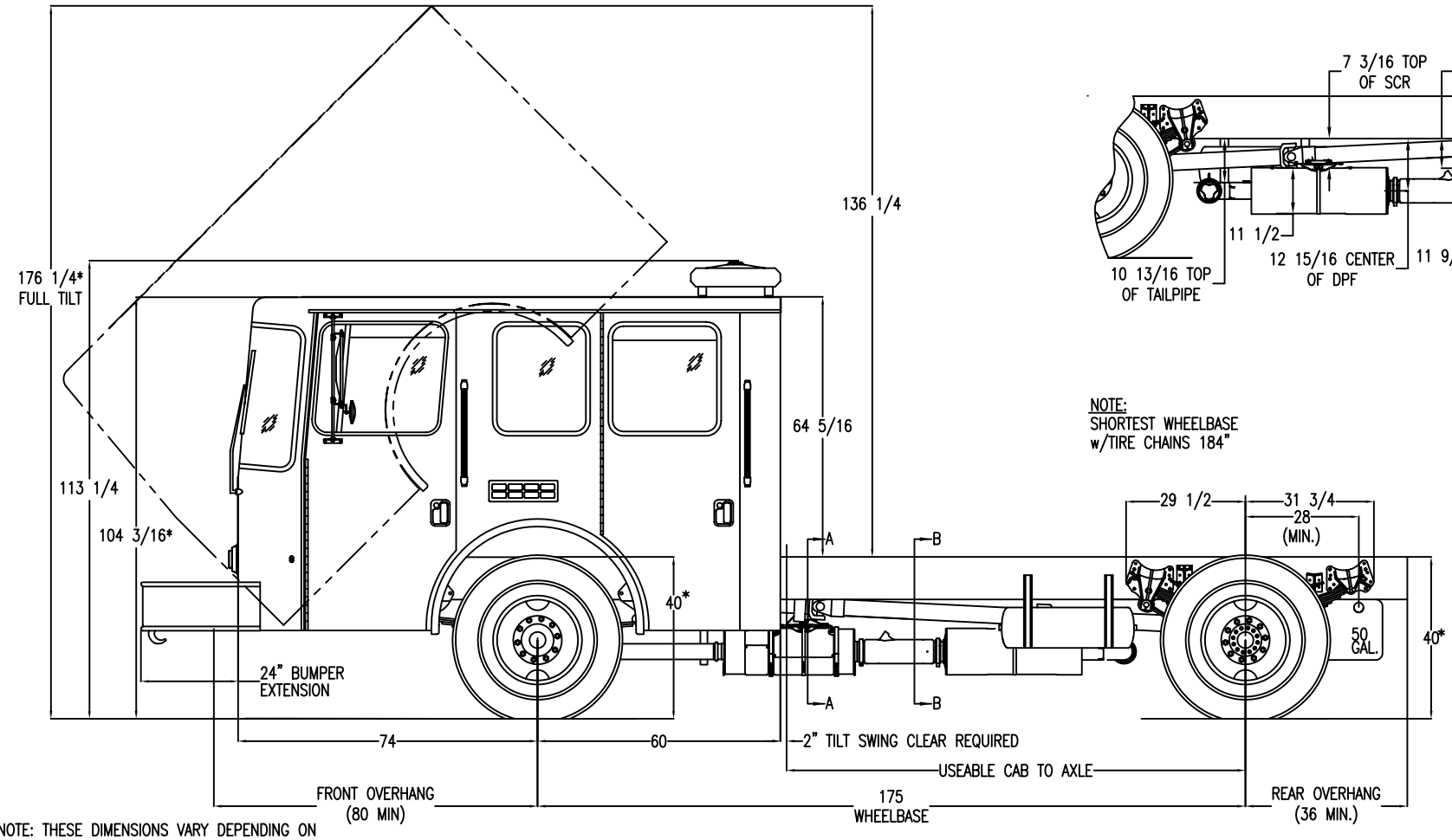


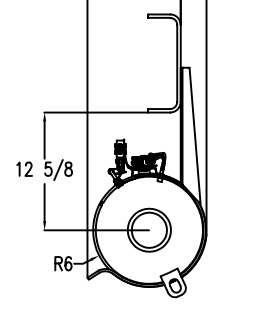


FROM MIRROR TO MIRROR WITH MIRRORS EXTENDED PERPENDICULAR TO CAB

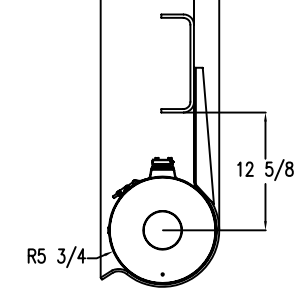




*NOTE: THESE DIMENSIONS VARY DEPENDING ON LOAD. (REF. FRAME HEIGHT IS 40.00)



SECTION A–A
DPF



SECTION B–B
SCR

MATERIAL THICKNESSES	
ROOF	3/16"
FRONT WALL	3/16"
REAR WALL	3/16"
FLOOR	3/16"
DOOR EXTERIORS	3/16"
SIDE WALLS	3/16"

CREATED WITH AutoCAD®

WARNING: HIGH EXHAUST TEMPERATURE POTENTIAL

During an active regeneration exhaust gases and system surfaces may reach temperatures well in excess of 1000 degrees Fahrenheit. Body Design must limit exposure to combustible or heat sensitive materials.

To reduce the risk of physical injury or property damage a safe exhaust area (free of human activity and combustibles) must be established prior to enabling a stationary Regeneration.

NOTICE: FINAL STAGE MANUFACTURERS AND END USERS

This exhaust system has been certified to meet the engine manufacturers requirements for On Highway EPA and CARB emissions certified installations in effect on the date of manufacture. Relocation or modification of the Aftertreatment Device or any of the exhaust tubing between it and the engine voids this certification and may be a violation of state and federal Law.

LET	BY	DATE	APPR	REVISION
A	K.ADAMS	2 APR 10		RELEASED FOR PRODUCTION

TOLERANCES:
DRILLED HOLE LOCATING ±.010
DRILL HOLE DIAMETER +.005/–.002
CAST SURFACES ±1/16
NOMINAL DIMENSIONS (WELDED FABRICATIONS) ±1/16
SHEARED, SAWED, BURNED EDGES ±1/16
LOCATING FINISHED (MACHINED) SURFACES ±.010
ANGLES ±0 DEGREES 30 MINUTES
LINEAR MEASURE IS IN INCHES

NOTES:
1. DO NOT SCALE DRAWING
2. BREAK ALL SHARP EDGES.
3. PRIME PAINT STEEL PARTS PER A-89541-1.
4. STAMP HME PART No./REV. LET. ON METAL PARTS.
5. STENCIL HME PART No./REV. LET. ON NON-METAL PARTS.
6. WELD DATA SEE A-28213
7. PUNCHED HOLE TOLERANCE PER A-88063
8. DIMENSIONS IN PARENTHESES "( )" ARE FOR REFERENCE.

HME INCORPORATED
1950 BYRON CENTER AVE.
WYOMING, MI. 49509

THIS PRINT IS PROVIDED ON A RESTRICTED BASIS AND IS NOT TO BE USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF HME. INC.

NAME: BODY BUILDER – LAYOUT
1871–W FLAT MFDxl CAB w/DPF–SCR

DRAWN	DATE	APPROVED	DISKETTE FILE
K.ADAMS	2 APR 10		B60454-316.DWG

THIRD ANGLE PROJECTION | SIZE: B | NUMBER: 60454-316 | SCALE: N/A | SHEET: 1 OF 1